



Assembly Notes

1. Take QTY:1 CTIC-00048 REV 0.01 (CAG104) cable and CUT off END B
2. Install small piece of heat shrink on END B
3. Attach END A to END C using the wiring guide shown in the **Wiring Table**.
3. Use QTY:1 FCI 10073599-010LF housing and QTY:10 FCI 77138 crimp contacts.
4. Replace CTIC-00048 label with new CTIC-00539 label (as shown above).
6. Finished cable should be 300mm, (± 20 mm) long.

Wiring Table

END A DB-9	RS232 Signal	Wire Number (#)	END C 2x5 Minitex Pin #
1	DCD	1	1
2	RXD	3	3
3	TXD	5	5
4	DTR	7	7
5	GND	9	9
6	DSR	2	2
7	RTS	4	4
8	CTS	6	6
9	RI	8	8
	-	10	10

CT Connect Tech Inc.	
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