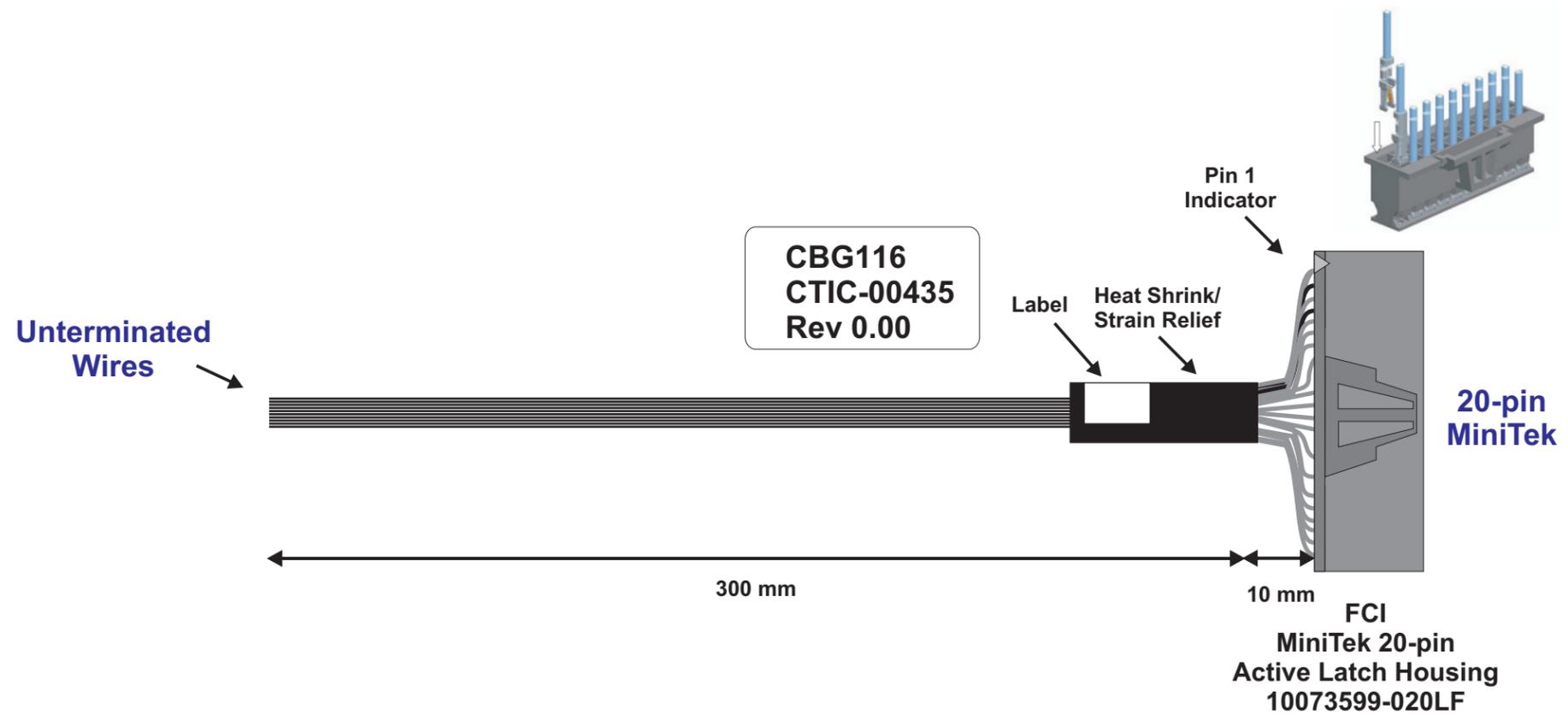


REVISIONS				
ECN	REV.	DESCRIPTION	DATE	APPROVED
	0.00	Initial	2013-05-28	
	0.00b	Updated template	2017-08-14	



Pinout

Unterminated Wires	20-pin MiniTek
-	1
-	2
-	3
-	4
-	5
-	6
-	7
-	8
-	9
-	10
-	11
-	12
-	13
-	14
-	15
-	16
-	17
-	18
-	19
-	20

Assembly Instructions

1. Cable is made from **RoHS** compliant components and 26 AWG
2. FCI Minitex House PN: 10073599-020LF must be used
3. FCI Minitex Crimp PN: 77138-001LF must be used

ASSEMBLY & TEST PROCEDURE:	DRAWN PD	DATE 2017-08-14	 Connect Tech Inc. <i>Embedded Computing Experts</i> 42 ARROW ROAD, GUELPH, ON, CANADA, N1K 1S6
	CHECKED	DATE	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN METRIC (MM)	ENG APPR.	DATE	TITLE 20-Pin Minitex to Flying Leads
	MFG APPR.	DATE	
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	NOT DRAWN TO SCALE		
			REV 0.00b