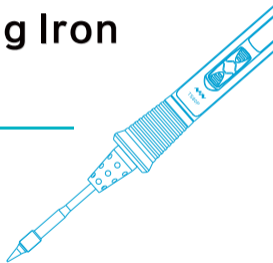


# TS80P Smart Soldering Iron

## User Manual V1.2

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Thank you for purchasing TS80P Smart Soldering Iron.  
This user manual is based on TS80P DFU:3.50, APP Ver:1.30.

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# 1

# Safety Statements

## 1.1 General Safety



- Use only certified power source/adaptors from your region. (please refer to P5 for specifications)
- Do not operate in humid environment.
- Do not operate in inflammable/explosive environment.
- Keep the surface of the product clean and dry.

## 1.2 Warnings



- When using TS80P,
- Turn the power off when not in use or left unattended.
  - When power is ON, tip temperatures will reach between 100°C~400°C (212°F~752°F), please be careful.
  - Please don't operate TS80P when it's wet or with wet hands, which may cause an electric shock.

## 1.3 Cautions



- The controller is constructed with precision, dropping shall be avoided.
- After continuous use at 350°C up to 40 minutes, the controller surface temperature will reach 50°C~60°C.
- For the first time using, TS80P may generate a light smoke due to the heating of heating elements, which is a normal phenomenon.

## 1.4 Liability Statement

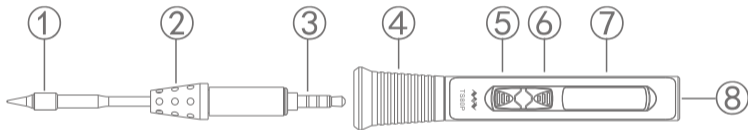
Any damage of the product, or losses related to the product damage, if it's man-caused, or assumed to be man-caused, the liability will belong to the user. The user is responsible for any damage or loss caused by disassembling or modifying the product without permission.

## 1.5 Working Condition

	Operating Conditions		Non-Operating Conditions
Temperature	+0°C ~50°C		-20°C ~+60°C
Relative Humidity	High Temperature	40°C ~50°C 0%~60%RH	40°C ~60°C 5%~60%RH
	Low Temperature	0°C ~40°C 10%~90%RH	0°C ~40°C 5%~90%RH

# 2 Product Overview

## 2.1 Buttons and Interface



← Push ④ forward to loosen soldering tip

1. Tip Heating Area
2. Heat Dispersion Protector
3. Tip Insert End
4. e-Push Tip Fastener

5. Button A (Heating & Temp Adjust)
6. Button B (Setting & Temp Adjust)
7. OLED Screen
8. USB Type-C port

## 2.2 Specifications

<b>Screen</b>	OLED (96*16 dpi)	
<b>Power port</b>	USB Type-C (Can be used to upgrade firmware)	
<b>Dimensions</b>	Controller	Length:96mm,φ13-18mm
	Soldering tip	Length:100mm,φ 5.5mm; (Share tips with TS80)
<b>Weight</b>	38g	


## 2.3 Operation Specifications

<b>Power</b>	18W (QC3.0)/30W Max (PD2.0)
<b>Temperature range</b>	100°C~400°C (max)
<b>Temperature stability</b>	±3%
<b>Operation temperature under heat</b>	40°C
<b>Soldering tip resistance to the ground</b>	<2Ω

## 3

# Power Adaptor Selection

TS80P supports two fast charging protocol power adapters: QC power adapters and PD power adapters. If the power adapter supports both QC and PD fast charging protocols, TS80P will select the PD fast charging protocol input mode by default.

- ▶ For QC power adapters, Please select power adapters certified by Qualcomm and marked with  QC3.0 (9V 2A). It is required to check if the power adapter is marked to support QC3.0 (9V 2A) output before connecting the power adapter.

**Note:** TS80P will not work normally if the power adapter is not a standard QC3.0 power adapter or does not support a 9V 2A output.

Working Voltage	Working Current	Power	Fastest time to heat from 30°C to 300°C
9V	2A	18W	22s

- ▶ For PD power adapters, please select a PD power adapter with 9V 3A and 12V 3A output.

**Note:** TS80P will not work normally if the power adapter is not a standard PD2.0 power adapter or does not support 9V 2A or 12V 3A output.

Working Voltage	Working Current	Power	Fastest time to heat from 30°C to 300°C
9V	2A	18W	22s
12V	3A	30W (Max)	8s



# 4 Operation

## 4.1 Installation



- 1) Insert soldering tip into the soldering controller;
- 2) Connect TS80P and power source with a USB Type-C cable, turn on the power and follow the instruction.

**Note:** If “Sen-Err” appears on TS80P after screen power is on, it means the soldering tip is not installed securely, please install again.







## 4.2 Default Settings

Default temperature unit	°C
Default temperature	300°C
Sleep mode temperature	200°C
Adjustable temperature range	100°C~400°C (Max)

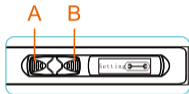
## 4.3 Basic Operation

### 4.3.1 Screen Interface

After power on, TS80P will show bootup icon, personalized icon and firmware revision number, then shows standby mode in loops.

	Bootup icon, not modifiable.
	Personalized icon, modifiable; if not modified, it will display bootup icon by default.
	Firmware version
	Heating & Parameter setting icon
	Heating icon
	Parameter setting icon

## 4.3.2 Parameter Setting



- ▶ Short press Button "B" in standby mode to enter setting mode; Short press button "A/B" in setting mode to select the setting menu and long press Button "A" to enter modification mode; after entering modification mode, press button "A/B" to select the appropriate set value; and wait for 5s to return to setting mode. Change the other settings in the same way.
- ▶ Long press Button "B" to save the modification and return to standby mode after the setting is completed.
- ▶ In standby mode, long press the Button "A", TS80P will display the soldering iron tip internal resistance "TIP R=4.X".

 **Note:** the functions of Button A and B are interchangeable in left-hand mode (LH).

## ▶ Menu Description

Parameters	Definition	Description	Factory Defaults	Adjustable Range
<b>WkTemp 300 °C</b>	Working Temperature	Working temperature	300	0–400°C
<b>StbTemp 200°C</b>	Sleep Temperature	Standby temperature in sleep mode	200	0–400°C
<b>SlpTime 180</b>	Sleep Time	The time needed to enter sleep mode from working mode	180	60–999s
<b>Power 18</b>	Power Setting	Operating power ①, cannot be modified when using PD input.	Max power available (PD); 18 (QC)	16–24W
<b>TempStp 10</b>	Temperature Stepping	The stepping for temperature increase or decrease when setting temperature.	10	1–25
<b>OffVolt 10.0</b>	Protection Voltage	Protection voltage when working, if the input voltage exceeds the protection voltage, TS80P will stop heating and alert "High-Vt".	13.0	10.0–13.0V

Parameters	Definition	Description	Factory Defaults	Adjustable Range
Temp °C	Temperature Unit	Temperature display unit, in celsius degree (°C) or Fahrenheit degree (°F)	°C	°C/°F
Hand RH	Left/ right hand mode	Left/ right hand use mode, screen display direction will reverse and button functions are interchangeable in different modes.	RH (right hand)	RH (right hand)/ LH (left hand)
LowCur ON	Wake up power bank for low current output	Use this function in standby mode to keep the power bank active for low current output.	ON	ON/OFF
SWType V	Display voltage/ power	Display voltage (V) or power (P) in heating status	V	V/P
Restore DFLT	Restore factory defaults	Restore factory defaults		Long press Button "A" for direct operation




**Notes:** ① The power adapter used shall support the power shown on set value. If the set value exceeds the maximum output power of power adapter, TS80P and power adapter may be damaged.

### 4.3.3 Heating Operation



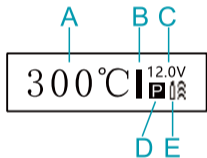
Short press button “A” in standby mode to enter working mode. After the temperature is heated to the preset working temperature, TS80P will automatically stay thermostatic.

The temperature status icons are as follows:

300°C  Arrows up-heating	300°C  Arrows down-cooling	300°C  Wave patterns– temperature stablizing
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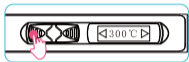


Long press Button “B” to return to standby mode;

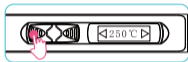


A	Instant working temperature of TS80P
B	Instant power strip, the height of the strip represents the instant power ratio of maximum operating power
C	Input voltage or instant working power (it can be modified through the "ShwType" option in setting menu to display voltage or instant power; V: display voltage, P: display instant power)
D	Power input protocol, <b>P</b> means that PD protocol is being used, while <b>Q</b> for QC protocol, and <b>D</b> for DC input
E	Temperature state of the soldering tip; when the soldering tip icon is marked as solid, it indicates the iron is NOT in a static state, and when it is hollow, the soldering iron is in a static state

#### 4.3.4 Temperature Regulation Operation



In working mode, long press Button "A" to adjust temperature;



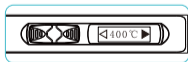
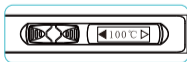
Press Button "A" to lower the temperature;



Press Button "B" to raise the temperature;



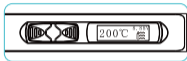
Wait for 5s after setting and then it will return to working mode automatically, the set working temperature will not be saved when power off.



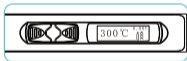
**Note:** When screen displays solid arrow pointing to left or right (◀ or ▶), it means the adjustment has already reached its min/max temperature, settings will not be saved when power off.



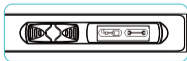
### 4.3.5 Standby Mode



TS80P will enter sleep mode if it stays static for 180s (factory default) in working mode and will cool down to sleep temperature (if the sleep temperature is higher than working temperature, it will keep at preset working temperature) ;



and TS80P, when moving, will return to working mode automatically and raise the temperature to working temperature (factory setting is 300°C);



TS80P will return to standby mode if it stands for 180s (factory default) in sleep mode.

## 4.4 Configuration File

- 1) Connect soldering iron to computer with USB Type-C cable. A virtual disk will appear on computer, and now it enters setting mode;
- 2) Open config.txt file in virtual disk to set parameters.

Parameter descriptions are as follows:

Parameters	Interpretations	Factory Defaults	Adjustable Range
<b>StbTemp</b>	Sleep Temperature	200	100°C~400°C 212°F~752°F (Temp=1)
<b>WkTemp</b>	Working Temperature	300	100°C~400°C 212°F~752°F (Temp=1)
<b>SlpTime</b>	Sleep Time	180	60~999s
<b>Rated_P</b>	Rated Power	18	16~24W(only for QC input)
<b>TempStp</b>	Temperature Stepping	10	1~25
<b>OffVolt</b>	Protection Voltage	130	100~130(Unit 0.1V)

Parameters	Interpretations	Factory Defaults	Adjustable Range
Temp	Temperature Display Unit	0	0 is °C, 1 is °F
Hand	Left/Right Hand Mode	0	0 is right-hand mode (RH), 1 is left-hand mode (LH)
LowCur	Wake Up Power Bank For Low Current Output	ON	ON/OFF
ShwType	Display Voltage / Power	V	V is to display voltage, P is to display instant power
ZeroP_Ad	Temperature Calibration		Automatic adjustment, not modifiable

 **Note:** See page 10–11 for details of parameter definitions;  
Config parameter setting will be updated to TS80P after saved.

# 5 Soldering Iron Tip

## 5.1 How to Replace Soldering Tip

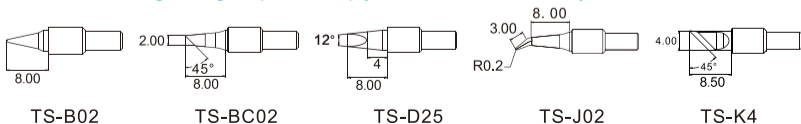


← Push tip fastener forward to loosen soldering tip

- 1) Switch off power before replacing the soldering tip;
- 2) Pull out the old soldering tip and then insert the new one;
- 3) Turn on power. If "Sen-Err" appears on TS80P after power is on, it means the soldering tip is not installed securely and therefore shall be installed once again.

## 5.2 Choosing Soldering Iron Tips

 **Note:** Choosing the right tips will help you work more efficiently.





## 5.3 Soldering Tip Maintenance

- (1) If left not in use for long time, wipe the tip's soldering side with some solder.
- (2) Do not leave the tip in high temperature for long time, which may cause it burnt out.
- (3) Do not push too hard while soldering, which may damage the tip.
- (4) Do not use rough material or files to clean the tip.
- (5) If the tip surface is oxidized and hard to apply solder on it, you may use 600~800 grit sandpaper to wipe the tip with Ethanol or Isopropyl alcohol, heat up to 200°C and apply solder immediately to avoid it oxidizing again.
- (6) Do not use Flux that contains high chlorine or acid, use only resin based flux.

# 6 FAQ

<b>Problem 1:</b> <b>No Display</b>	Check 1: If the power supply or cable is broken. Check 2: Connect TS80P to computer, see if the computer has a USB connection or TS80P enters DFU mode.
<b>Problem 2:</b> <b>The temperature status display random numbers</b>	Check 1: Means the machine is checking status, which is normal. Check 2: Is the soldering iron installed properly? Check 3: Is the power cable in loose or defective contact?
<b>Problem 3:</b> <b>Soldering iron restarts automatically</b>	Check 1: Is it properly plugged into the power source? Check 2: Is the voltage too low? (need to be set up in the config file)
<b>Problem 4:</b> <b>OLED displays "Low-Vot"</b>	Check 1: Whether the power parameters meet the use requirements.

<b>Problem 5:</b> <b>OLED displays "Sen-Err"</b>	Check 1: Is the soldering iron installed properly? Check 2: If check 1 passes, then replace the soldering tip.
<b>Problem 6:</b> <b>The tip doesn't stick to the solder</b>	Check if: <ol style="list-style-type: none"><li>1. Tip temperature is over 400°C.</li><li>2. The soldering side of the tip is not applied with solder properly.</li><li>3. Lack of flux during operation.</li><li>4. Rub the tip against dry or high sulfur sponge or fabric.</li><li>5. Tip touched organic material like plastic, silicone oil or other chemicals.</li><li>6. Using impure solder or solder that contains low proportion of tin.</li></ol>
<b>Problem 7:</b> <b>TS80P can be heated normally when it is powered by a power bank, but shuts down after maintaining a constant temperature</b>	Check 1: Set the "LowCur" menu option to "ON".

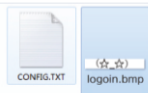
# 7 Service

## 7.1 Standard Service

One year of free warranty will be provided, if the damage is not caused by false manipulation by the user. Please contact your seller for warranty details. Tips are consumables, once it's used, no replacement will be provided.

## 7.2 Change Bootup Icon

- 1) Create your own 96\*16 pixel image save as BMP in single color bitmap, file name as "login.bmp";
- 2) Connect TS80P to computer, and enter the virtual disk;
- 3) Copy the bmp file to the root directory of the virtual disk, remove the connection to complete.





## 7.3 Firmware Update



1. Visit [www.miniware.com.cn](http://www.miniware.com.cn), and download the suitable TS80P firmware to your PC.
2. Hold TS80P's Button "A", and connect TS80P to your PC with USB Type-C cable, to enter DFU mode. A display of "DFUX.XX" will appear on the screen;
3. Copy the .hex firmware to the root directory of that disk. When the extension of the firmware changes from ".hex" to ".rdy", disconnect USB and the firmware is upgraded.

# 8 Legal Statements

## 8.1 Disposal



This product contains batteries and/or recyclable electronic parts. Please do not dispose of the product together with household garbage. Please handle it according to your local laws and regulations.

## 8.2 Statement of Fulfilling FCC Standard



This device fulfills part 15 of the FCC regulations Device must fulfill below 2 conditions:

- (1) Device must not generate interference;
- (2) Device must be able to resist any interferences on it, including interferences that could cause dangerous manipulation.

## 8.3 Statement of Fulfilling CE Standard



This product with CE logo on it fulfills related Euro Union laws and regulations.